

RAF-AC UV PAV

TRANSPARENT ROLLER FIRE-RETARDANT UV SYSTEM

Standard	Country	Class	Certificates and validations	Substrate
EN 13501/EN 9239	EU	BFL-s1	Test report no. 235/13-fl of 31/05/2013	Flooring
UNI 9174-UNI 9177-UNI 8457	IT	1	Test report no. 7996 of 24/06/2016	Poplar wall
Recommended use			Flooring and wall W	ood for interior use
Application method			Roller coater, reverse	
Product preparation			Dilute up to a maximum of 4% with diluent DFM052	

Chemical-physical characteristics (23°C)

	ULM710	ULM730	U0-XXM730		
Solid content (%)	98 ± 2	98 ± 2	99 ± 1		
Specific weight (g/cm ³)	1,070	1,400	1,280		
Viscosity (seconds)	DIN 6 = 55 \pm 4	DIN 8 = 120 \pm 5	DIN $6 = 60 \pm 4$		
Tunnel drying	1 high power UV lamp	2-3 high power UV lamps	2-3 high power UV lamps		

Application system in order to obtain Class BFL-s1 of Reaction to Fire in accordance with EN 9239 and Class 1 in accordance with UNI 9174-UNI 9177-UNI 8457			
Wooden substrate preparation	Clean the surface and sand with 240/280 grit sandpaper. Remove the old coating film completely.		
Base coat and top coat preparation for the application	Dilute up to a maximum of 4% with diluent DFM052. Please note that the amount of product to be applied must be recalculated based on the dilution.		
Application method	Roller coater, reverse		
Product application	Apply one coat of transparent primer ULM710 with a grammage of 15 g/m ² . Prejellify. Apply one coat of transparent base coat ULM730 with a grammage of 30 g/m ² . Apply two coats of transparent base coat ULM730 with a grammage of 65 g/m ² . Sand lightly and apply one coat of transparent top coat UO-XXM730 with a grammage of 8 g/m ² . Total quantity to be applied: 183 g/m ² .		

Maintenance

The use of a wet cloth and mild detergents is recommended to clean and maintain the surfaces, coated by fire-retardant systems, drying the surface well after cleaning. To keep the product certified it is recommended to check periodically the condition of the coating film. If the support must be restored, apply the same validated quantities.

General information

- When working with exotic or particularly resinous types of wood, a preventive application of a suitable sealer is recommended.
- If necessary to dilute with DU----M052, do not exceed 4% of dilution, to avoid compromising the drying process.
- Always perform regular checks on the efficiency of the UV lamps.
- UV lamps usually have a useful life of 2000 hours. After this time there can be a drop in efficiency, compromising the correctly drying process of UV products.

• Expiry: 6 months.

