

WHITE FIRE-RETARDANT WATER-BASED SYSTEM

RAF-AP

Standard	Country	Class	Certificates and validations	Substrate
DM 06/03/92 - UNI 9796	IT	1	Validation no. B02476PVI00001 of 07/02/06	All types of wood*
UNI 8457 - UNI 9174	IT	1	Test report no. 11320 of 19/09/2014	Honeycomb cardboard
BS 476 part 7	UK	1	Certificate no. 27/034411/02/15 and 27/03441J/02/15 of 26/02/2015	Standard 4 and 20 mm MDF
BS 476 part 6	UK	0	Certificate no. 27/04697C/07/18 of 05/09/2018	MDF Class 0
EN 13501/EN 13823	EU	B-s1-d0	Test report no. 333603 of 10/05/2016	Standard 18 mm MDF
UNI 8457 - UNI 9174	IT	1	Test report no. 10462 of 28/07/2017	13 mm plasterboard

*For all types of wood except for: materials veneered through thermoplastic glue, assembled in cellular or slat structure including air (e.g. rattan or cane marrow) and filled with heterogeneous materials.

Recommended use	Wall, ceiling and furniture
Application method	Manual roller, brush and spray gun
Product preparation	Dilute up to a maximum of 20% with water

Chemical-physical characteristics (23°C)		General information on the system Drying at 20°C and UR% between 45 and 65: 200 g/m²	
	Y00511		RAF-AP
Solid content (%)	50	Dust free	30 minutes
Specific weight (g/cm3)	1,140	Touch free	60 minutes
Viscosity (seconds)	DIN 8 = 18	Overcoating	6 hours
рН	From 7 to 8	Sandable	8 hours

Application system in order to obtain Class 1 of Reaction to Fire in accordance with UNI 9796, UNI 8457, UNI 9174, BS 476 part 7 and Class B-s1,d0 of Reaction to Fire in accordance with EN 13501/EN 13823		
Wooden substrate preparation	Clean the surface and sand with 120/150 grit sandpaper. Remove the old coating films completely.	
Cardboard substrate preparation	No measures required.	
Preparation of the base coat-top coat for the application	Dilute up to a maximum of 20% with water. Please note that the amount of product to be applied must be recalculated based on the dilution.	
Application method	Manual roller, brush and spray gun	
Product application	Application to obtain Class 1 - UNI 9796, BS 476 part 7 and 6 Class B-s1,d0 - EN 13501/EN 13823 - UNI 8457/UNI 9174 on plasterboard: Apply two coats of white matt water-based base coat-top coat Y00511, separated by a gap of 6 hours, with a grammage of 200 g/m². Sand lightly with 320 grit sandpaper between coats. Total quantity to be applied: 400 g/m². Apply three coats of white matt water-based base coat-top coat Y00511 with 6 hours drying time between the coats, with a grammage of 200 g/m². Application to obtain Class 1 - UNI 8457/UNI 9174 on honeycomb cardboard: Apply three coats of white matt water-based base coat-top coat Y00511 with 6 hours drying time between the coats, with a grammage of 200 g/m². Sand lightly with 320 grit sandpaper between coats. Total quantity to be applied: 600 g/m².	

Maintenance

The use of a wet cloth and mild detergents is recommended to clean and maintain the surfaces, coated by fire-retardant systems, drying the surface well after cleaning. To keep the product certified it is recommended to check periodically the condition of the coating film. If the support must be restored, apply the same validated quantities.

- Mix the product well before the use.
- During the application the temperature of the product, the substrate and the environment should never fall below 15°C.
- Coating films, formed below this temperature, have lower properties of chemical and mechanical resistance than standard performance that can be achieved in normal conditions.
- Coating leftover (washing water, water from spray cabin, used coatings) must be disposed of in accordance with local regulations. Never dispose of leftovers directly in the drainage system. .
- Application tools must be cleaned with water immediately after the use. In case dry coating films must be removed, use AY---M460, leaving it work overnight, and then rinse with water. •
- After long storage periods, always check for any presence of sediment at the bottom of the can and homogenize the product well before the use.
- It is possible to add thixotroping additive AY---M454 in the percentage from 0,5% up to 1%, when it is necessary to apply more than 200 g/m² of Y00511 on a vertical surface. .
- Not cold-resistant: do not store at temperatures below 5°C. .
- In particular environmental conditions, the product can develop sensitivity to humidity. Avoid using it in very damp spaces. .
- The standards also require the application of fire-retardant products on hidden surfaces if there are air gaps between the object and the wall or floor.





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