



Product preparation

RAF-P MULTICOLOR M1

PIGMENTED FIRE-RETARDANT PU SYSTEM

NF P 92-501	FR	M1	Certificate no. RA17-0320 of 24/11/17	Wall/Ceiling		
Top coat versions						
FO-10M060/NTR			Deep matt			
FO-25M060/NTR			Matt			
FO-60M060/NTR			Semi-glossy			
FO-80M200/NTR			Glossy			
Recommended use			Well and cailing chicate furniture			
Recommended use			Wall and ceiling objects, furniture			
Application method			Spray gun			

Certificates and validations

Dilute up to a max of 20% with PU diluent

Chemical-physical characteristics (23°C)						
	FLM720/C02	FCM045	FCM040			
Solid content (%)	75 ± 3	37 ± 1	26 ± 1			
Specific weight (g/cm³)	1,560	0,990	0,950			
Viscosity Brookfield (cPs)	8000 ± 1000	-	-			
Pot-life	120 minutes	-	-			
	FO-XXM060/NTR	AFM006	AFM666			
Solid content (%)	50 ± 3	100	72 ± 2			
Specific weight (g/cm³)	0,990	1,400	1,260			
Viscosity Brookfield (cPs)	1600 ± 50	-	-			
Pot-life	180 minutes	-	-			

General information on the system Drying at 20°C and UR% between 45 and 65: 150 g/m²					
	FLM720/C02	FO-XXM060			
Dust free	20 minutes	10 minutes			
Touch free	2 hours	1 hour			
Overcoating	12 hours	6 hours			
Sandable	12 hours	6 hours			

Application system in order to obtain Class M1 of Reaction to Fire in accordance with NF P 92-501						
Wooden substrate preparation	Clean the surface and sand with 120/150 grit sandpaper. Remove the old coating film completely.					
Base coat preparation for the application	Mixing by weight: White base coat Fire-retardant additive Catalyst	FLM720/C02 AFM666 FCM045	80% 20% 20%			
Top coat preparation for the application	Mixing by weight: Transparent top coat Pigmented paste Fire-retardant additive Catalyst	F0-XXM060/NTR EFM060/CXX AFM006 FCM045	80% 10% 10% 50%			
Base coat and top coat preparation for the application	Dilute up to a maximum of 100% with PU diluent such as DFM005. Please note that the amount of product to be applied must be recalculated based on the dilution.					
Application method	Spray gun					
Product application	Apply one coat of white base coat FLM720/C02 with a grammage of 80 g/m². Let it dry off for 24 hours and sand lightly with 320 grit sandpaper. Apply one coat of pigmented top coat F0-XXM060 with a grammage of 80 g/m². Total quantity to be applied: 160 g/m².					

Maintenance

The use of a wet cloth and mild detergents is recommended to clean and maintain the surfaces, coated by fire-retardant systems, drying the surface well after cleaning. To keep the product certified it is recommended to check periodically the condition of the coating film. If the support must be restored, apply the same validated quantities.

General information

- Mix the product well before the use.
- Coating leftover (washing water, water from spray cabin, used coatings) must be disposed of in accordance with local regulations. Never dispose of leftovers directly in the drainage system.
- After long storage periods, always check for any presence of sediment at the bottom of the can and homogenize the product well before the use.
- Not heat-resistant: do not store at temperatures above 55°C.
- In particular environmental conditions, the product can develop sensitivity to humidity. Avoid using it in very damp spaces.

Diluting, sanding and spraying

Fire-retardant systems must comply with the certified application grammage. Diluting or sanding products means reducing the product weight on the object, so we recommend always recalculating the exact amount that will be lost. The same procedure must be applied when spraying, as the gun may reach up to 50% over spraying. Note that the best solution will be to weigh the object during application, but as this is not always feasible, we recommend assessing the surface to be painted and weighing the product in the cup.

