

BRIGHT PIGMENTED FIRE-RETARDANT SYSTEM

Certifications and validations	Substrate
U.S. - Class B ASTM-E84 - Test report no. 480.P14 of 15/04/2014 - LAPI IT - Class 1 UNI 9796 - Class certificate no. 3303/11281/14 of 16/12/2014 - C.S.E.	U.S. - For all MDF substrates IT - For all types of wood except for: materials veneered through thermoplastic glue, assembled in cellular or slat structure including air (e.g. rattan or cane marrow) and filled with heterogeneous materials

Recommended use	Wall, ceiling not in adherence	For interior use
Application method	Spray gun	

Chemical-physical characteristics (23°C)				General information on the system		
	FIF041	PLF025/C02	FBF025/NTR		RAF-PEP	
Solid content (%)	16	78	52	Dust free	45 minutes	
Specific weight (g/cm ³)	0,890	1,450	1,010	Touch free	3 hours	
Viscosity (seconds)	DIN 4 = 12	DIN 6 = 45	DIN 6 = 40	Overcoating	48 hours	
Pot-life	2 hours	25 minutes	4 hours	Sandable	72 hours	

Application system in order to obtain Class B (ASTM) and Class 1 (UNI) on MDF																																		
Wooden substrate preparation	Clean the surface and sand with 150/180 grit sandpaper.																																	
Sealer, base coat and top coat preparation for application	<table border="0"> <tr> <td>Mixing by weight:</td> <td></td> <td></td> </tr> <tr> <td>Transparent sealer</td> <td>FIF041</td> <td>100%</td> </tr> <tr> <td>Catalyst</td> <td>FCF041</td> <td>100%</td> </tr> <tr> <td>White PE base coat</td> <td>PLF025/C02</td> <td>100%</td> </tr> <tr> <td>Accelerator</td> <td>PC---M002</td> <td>2%</td> </tr> <tr> <td>Catalyst</td> <td>PC---M012</td> <td>2%</td> </tr> <tr> <td>Diluent</td> <td>DP---M040</td> <td>20%</td> </tr> <tr> <td>PU bright converter top coat</td> <td>FBF025/NTR</td> <td>75%</td> </tr> <tr> <td>Pigmented paste</td> <td>EF---M060/CXX</td> <td>25%</td> </tr> <tr> <td>Catalyst</td> <td>FCF025</td> <td>100%</td> </tr> <tr> <td>Diluent</td> <td>DF---M600</td> <td>20%</td> </tr> </table>	Mixing by weight:			Transparent sealer	FIF041	100%	Catalyst	FCF041	100%	White PE base coat	PLF025/C02	100%	Accelerator	PC---M002	2%	Catalyst	PC---M012	2%	Diluent	DP---M040	20%	PU bright converter top coat	FBF025/NTR	75%	Pigmented paste	EF---M060/CXX	25%	Catalyst	FCF025	100%	Diluent	DF---M600	20%
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Base coat and top coat preparation for the application	The recommended dilution is 20%. If you use a higher dilution, recalculate the amount of product to be applied.																																	
Application method	Spray gun																																	
Product application	<p>Apply one coat of transparent barrier FIF041 with a grammage of 60 g/m². Let it dry off at least for 3 hours and sand lightly with 320 grit sandpaper.</p> <p>Apply three coats of white PE base coat PLF025/C02 with a grammage of 250 g/m², separated by a gap of 30 minutes. Let it dry off at least for 8 hours and sand lightly with 400 grit sandpaper.</p> <p>Apply one coat of PU top coat FBF025/NTR + pigmented paste EF---M060/CXX max 25% with a grammage of 120 g/m². Total quantity to be applied: 930 g/m².</p>																																	

Maintenance
The use of a wet cloth and mild detergents is recommended to clean and maintain the surfaces, coated by fire-retardant systems, drying the surface well after cleaning. To keep the product certified it is recommended to check periodically the condition of the coating film. If the support must be restored, apply the same validated quantities.

General information
<ul style="list-style-type: none"> The products expire 12 months from the manufacturing date. Check for any sediment at the bottom of the container and homogenize the product well before use. Do not allow accelerators (cobalt salts) to come into contact with hardeners (peroxides and reducing agents in general) as they may generate hazardous exothermic reactions. These products are subject to an increase in viscosity over time.